USER GUIDE

MCR-4TC

T&D

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Multichannel Temperature Recorder

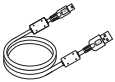
MCR-4TC

User's Manual

Thank you for purchasing our product.

This manual provides explanations of the installation and operation of the MCR-4TC.

Please make sure the following items are included in the package.

MCR-4TC	AA Alkaline Battery LR6 x 2
 USB Mini-B Cable US-15C	Manual Set (Warranty included)
Card Slot Cover	

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2025.07 16504960027 13th Edition

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- This document and attached documents cannot be reissued, so please keep them in a safe place.
- Please read the included warranty card and provisions for free repair carefully.

Compliance Information

FCC Statement

This device complies with Part 15 of the Federal Communications Commission (FCC) rules. Operation is subject to the following two conditions: (1)This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Safety Precautions and Instructions

Safety Precautions and Instructions

The following items should be strictly obeyed for the safe usage of this product, and for protecting yourself and other people from bodily harm and/or damage to property.

Explanation of Symbols

Warning Symbols

DANGER	Failure to follow the instructions with this symbol could cause serious injury or even death.
CAUTION	Failure to follow the instructions with this symbol could cause personal injury or physical damage to equipment.

Picture Symbols

	Denotes an important warning or caution.
	Denotes a forbidden action.
	Denotes an action that should be carried out.

DANGER	To Prevent Serious Accidents
	This product has been designed for private and/or industrial use only. It should not be used in situations where strict safety precautions are necessary such as with medical equipment, or in systems directly or indirectly connected with human life or well-being.
	Do not disassemble, repair or modify the unit and accessories.
	Do not use the unit in any environment that is exposed to chemicals and harmful gases. Doing so may cause corrosion and/or other danger to the unit. Also, coming in contact with hazardous substances may cause bodily harm to the user or people nearby.
	This product is not water resistant. Only use in an environment where there is no condensation or possibility of becoming wet. If liquid enters the product, immediately remove the battery and stop using it..
	Do not handle the unit, remove batteries or cables with wet hands.
	Do not drop or expose the unit to a strong impact.
	Do not cut or process the cords for the communication cables. Also, do not twist, pull on or swing any of the cords.
	To prevent damage to the unit from static electricity, remove static electricity from your body by touching metal around you (such as a door knob and window frame) before touching the unit.
	Place and store the unit and accessories out of the reach of children.
	Do not use any power, battery, sensor, or cable other than those specified by T&D Corporation.
	Do not put anything on top of the cable and this unit. This may cause overheating.
	Make sure that the AC adaptor and cable are inserted fully, so as not to cause an improper connection. Also, when unplugging, do not pull the cord, but hold the connector to disconnect.

If the unit produces heat, emits smoke or a strange smell, or makes unusual noises, immediately remove the batteries, unplug the power, and stop using it. Also, unplug the unit from the PC.

Make sure that there is no magnetic media or materials within one meter from the device.
Magnetic materials may cause damage to data stored in magnetic media.

Do not remove the SD card or turn off the power while writing data to the SD card. This may result in damage to data.

DANGER For Prevention of Serious Accidents with Batteries

Improper handling of batteries may cause leakage, overheating, fire or explosion, resulting in a serious accident or malfunction of the product.

- Never touch a leaking battery with bare hands. If it gets on your eyes, skin, or clothing, wash thoroughly with tap water. If it gets into your eyes, seek medical attention immediately.
- When installing batteries make sure that plus and minus are correct and do not short-circuit the terminals.
- When not using the product for long periods, make sure to remove the batteries.
- When resuming use of the product or changing the battery, make sure to use the correct type and size of battery.
- Ensure that the batteries are within their recommended expiration date.
- Do not mix used and unused batteries.
- Do not use leaking batteries.
- The supplied battery is non-rechargeable. Do not attempt to recharge it.
- Never disassemble, modify, crush, or cut a battery.
- Do not peel off or damage the battery label.
- Do not use the unit with batteries installed in or near fire, or place it into heating cookers or high-pressure containers. Serious danger may result from the accidental heating of batteries.
- Do not use or store the unit with batteries installed in environments with extremely high temperatures, and/or high and low pressure.
- Please regularly check and replace any batteries installed as backup for an external power supply. Aging batteries may corrode and/or leak.
- Do not use counterfeit or imitation batteries.
- Dispose of used batteries in accordance with local regulations.

CAUTION Do not place or store in the following areas:

- Areas exposed to direct sunlight
- Areas exposed to excessive heat or high temperatures such as near fire or heating equipment
- Areas exposed to static electricity
- Areas exposed to strong magnetic fields
- Areas exposed to dampness
- Areas subject to condensation or wet areas
- Areas exposed to excessive vibration
- Areas exposed to excessive smoke, dust or dirt.

CAUTION Other Precautions

- Use the unit in the specified operating environment. Do not use it for any purpose other than for which it was designed.
- Condensation may occur inside the case when a unit is moved from one environment to another where there is a great difference in temperature.
- Do not use the unit in wet areas or places exposed to water such as bathroom.
- When connecting the unit to your PC, make sure to follow all warnings and directions from your computer manufacturer.
- Do not insert any foreign objects into any of the units' jacks.
- Clean the product gently using a cloth dampened with a neutral detergent diluted in water. Do not use alkaline cleaners.
- Make sure to remove dust and dirt from plugs of any cables.
- When an SD card is not inserted, insert the supplied card slot cover to prevent the intrusion of dust.

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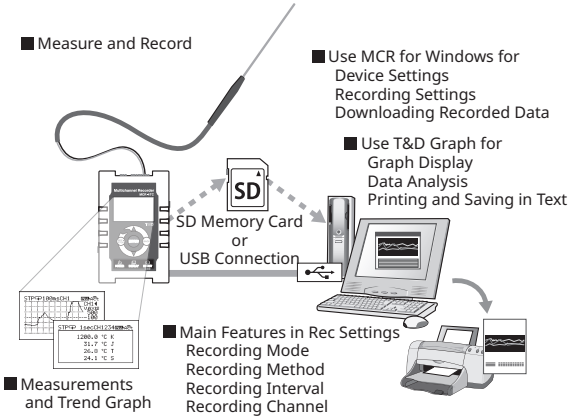
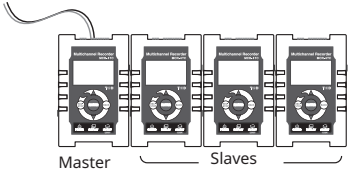
Overview

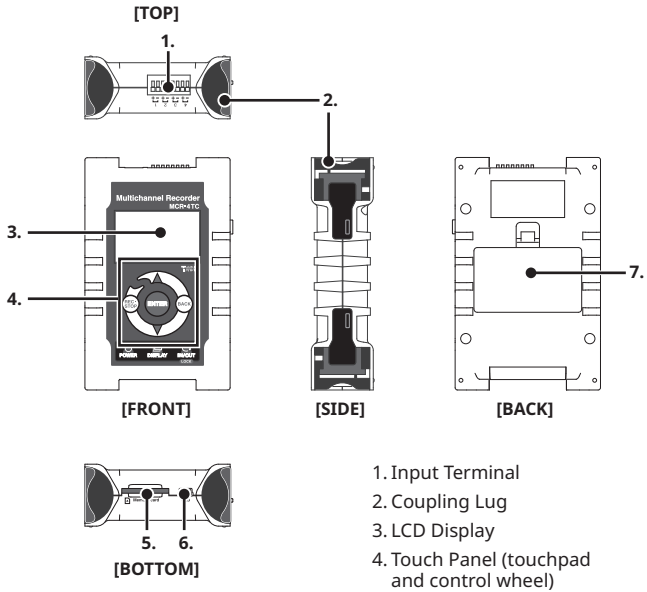
The MCR-4TC Multichannel Temperature Recorder is designed to measure a wide range of temperatures using a thermocouple sensor. After it measures and records temperature, the data can be easily displayed in graph form, enabling the immediate on-the-spot checking of continually-changing data.



■ Coupling Image



Appearance Diagram and Part Names



1. Input Terminal
2. Coupling Lug
3. LCD Display
4. Touch Panel (touchpad and control wheel)
5. SD Memory Card Slot
6. USB Connector (Mini-B)
7. Battery Cover

Throughout this manual, the MCR-4TC is also referred to as “the device” or “the unit”.

Explanation of Buttons

▲ ▼	Press to change the selected menu or settings item (by going up or down), and to increase or decrease the values shown in the LCD.
ENTER	Press to confirm the selected menu, operation, or value.
REC-STOP	Press to jump to the [Start Recording] or [Stop Recording] menu.*
BACK	Press to return to the previous screen in the menu or cancel the current operation.*
POWER	Press and hold to turn the power ON/OFF.
DISPLAY	Press to switch the display between [Menu] - [Measurements] - [Trend Graph].
IN/OUT LOCK	Press to switch between the touchpad operation and control wheel operation. Press and hold to switch the key lock ON/OFF.

* Will not function when operating by control wheel.

Touch Panel Operation Methods

There are two ways to operate the touch panel as follows:

- Touchpad operation
- Control wheel operation

Terms and gestures related to operations

Tap (touch)

Tap the desired area on the touch panel.

Press-and-hold (hold down)

Touch the screen and hold your finger in place for a few seconds. Mainly used to switch ON/OFF the power and key lock.

Control Wheel Operation (rotate)

Press and rotate the control wheel (white circular area). Clockwise movement moves ▲(up) and counter-clockwise movement moves ▼ (down).

IMPORTANT

- During operation, if none of the above gestures are performed for a while, the operation will be canceled and the screen will return to the original value or previous screen.
- Make sure to use a bare finger to operate the touch panel. If you use the tip of your fingernail, gloves, or touch pen, touch panel operations may not be recognized.

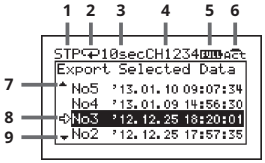
Auto Power Off Function

If the device is not used for about three minutes, it will automatically turn off to save battery power. However, the Auto Power Off function will be disabled in any of the following situations.

- When a recording session is in progress
- When measurements or trend graphs are displayed on the screen
- When running on external power

LCD Display and Icons

The following contains some brief explanations about icons. Each menu will be explained later in the “Menu List” pages.



LCD backlight will be ON during operation.

1 Recording Status	Shows the recording status. **REC**: Recording in progress **STP**: Recording stopped **PRG**: Waiting for programmed start **IMM**: Preparing immediate start **EXP**: Auto Data Export in progress
2 Recording Mode	Shows the recording mode. : Endless mode : One-Time mode
3 Recording Interval	Shows the recording interval. **ms**: millisecond(s) **sec**: second(s) **min**: minute(s) When the recording method is Average, “Aver.” and the recording interval are displayed alternatingly.
4 Recording Channel	Shows the channel(s) being measured and recorded.
5 Battery Mark	Shows source of power and battery level / Battery Mark (Alternating Display): Running on external power Battery Mark only (see the next page): Running on battery
6 Operation Mode	Shows the operation mode status. Act : Touchpad operation enabled : Control wheel operation enabled Lock : Touch Panel disabled
7	These indicate that there are more menu items above or below for view. Use ▲ and ▼ on the touch panel to scroll up and down.

8	An item marked with an arrow denotes it has been selected. Use ▲ and ▼ on the touch panel to move the arrow up and down. Press <ENTER> to execute the selected operation.

A highlighted display shows the item currently selected, and a blinking highlight shows that an item is being changed.

The battery mark shows the battery level as follows.

FULL: Full or near full power
: Beginning to lose power
: Significant loss of power
: Change batteries as soon as possible
: Change batteries immediately
: Not operable with batteries only

Below are some examples of recording conditions and the corresponding estimated battery life.

4 channels, Instantaneous value, 100-ms interval: About 5 days
4 channels, Instantaneous value, 500-ms interval: About 7 days
4 channels, Instantaneous value, 1-sec interval: About 21 days
4 channels, Instantaneous value, 5-sec (or longer) interval: About 60 days

* Battery life varies depending upon the ambient temperature in which it is used, the recording interval, the number of channels, and the frequency of data export to a memory card.

Error Display

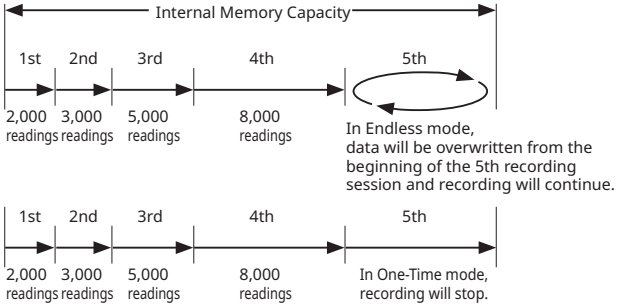
Example of Error Display

----.-	: Measurement not possible (during setting of measurement parameters, etc.)
ER B.OUT	: Burnout detected (sensor’s wire bad connection)
ER OVER	: Upper limit exceeded
ER UNDER	: Lower limit exceeded
ER C. J.	: Cold junction temperature out of compensation range (out of operating temperature range)

About How Data is Recorded

The MCR-4TC records measurement data to its internal memory. A recording session is one cycle from recording start to stop, and the MCR-4TC can record multiple sessions. The number of recording sessions and number of data readings which can be recorded depends upon the number of channels, the recording interval and other settings. In the “n”th recording session, the remaining memory space is used for recording.

EX: When logging capacity is filled during the 5th recording session:



* If the memory capacity has not reached full, up to 30 recording sessions can be made.

Using SD Memory Cards

It is not only possible to transfer data stored in the internal memory to an SD memory card, but it is also possible to automatically backup data while recording in endless mode. Operations related to the use of an SD memory card are as follows:

Exporting Data while Recording is OFF (Manual Saving) See p.32 for details

→ [Data List]—[Export Selctd Data]

→ [Data List]—[Export All Data]

Exporting Data while Endless Recording is ON (Manual Saving / Automatic Saving) See p.36 for details

→ [Data List]—[Expt Curr Data Now]

→ [Data List]—[Auto Data Export]

IMPORTANT

- Memory cards are not included. Please purchase separately.
- Measurement data cannot be directly recorded into a memory card.
- Before inserting an SD memory card into the device, make sure to switch off write protection on the memory card.
- Exporting data to the memory card will not erase it from the device's internal memory. Delete recorded data in the device as necessary.

Supported Memory Cards

- SD Memory Cards
- SDHC Memory Cards

IMPORTANT

- SDXC memory cards cannot be used.
- It is possible to run a quick test to see if your memory card works in MCR-4TC. See p.38 for details.

Using MCR-4TC

The following shows the basic flow of procedures.

MCR Use MCR-4TC PC Use PC

1. Getting Ready (MCR)

Install the batteries (see p.17)

2. Getting PC Ready (PC)

Install the software (see p.41)
Connect the device to a PC (see p.42)

3. Setting up the Device (see p.29) / Making Recording Settings (see p.25) (MCR PC)

* Recording Settings can be made both on the device and from a PC.

4. Measuring and Recording (MCR)

5. Viewing Recorded Data in Graph on the Device (see p.33) (MCR)

6. Downloading Recorded Data to a PC (MCR PC)

Either of the above can be used to download recorded data to a PC.

- Exporting data to an SD memory card for transferring to a PC (see p.32)
- Using the software MCR for Windows (see p.44)

7. Analyzing Recorded Data on a PC (see p.47) (PC)

View Graph, Print, Save in Text

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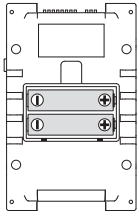
When not using a PC, the only necessary steps are ***1*** and ***3*** to ***5***.

Installing the Battery

Remove the battery cover from the back of the device, and insert the supplied two AA alkaline batteries as shown in the figure below.
After the batteries are inserted, the [Please set the clock] message will appear on the LCD.

* For information on how to set the clock, see p.39.



IMPORTANT

- Make sure to use new batteries of the same kind.
- Make sure not to mistake + / -.
- Do not insert or change batteries with wet hands.
- Be sure to completely close the cover.
- The MCR-4TC cannot recharge batteries.

Usable Power Sources

- AA Alkaline Batteries
- AA Ni-MH Batteries
- AC Adapter (USB type)
- USB Bus Power

Changing the Batteries

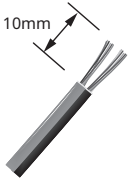
If the battery runs down before it is replaced, MCR-4TC will automatically stop recording to protect data. Check the battery mark (see the previous page) and change batteries as necessary.

IMPORTANT

- To protect data, please stop recording first before changing batteries. Not doing so may result in loss of data being recorded.
- When you wish to replace batteries while recording is in progress, make sure to connect the USB cable to your PC for USB bus power.
- If the MCR-4TC runs out of power while processing data on a SD memory card, the data on the card may be corrupted.

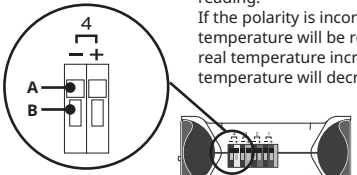
Measuring Temperature

1. Connect the thermocouple wire or thermocouple extension lead wire to the proper terminals of the MCR-4TC.

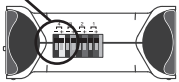


1. Prepare a compatible 10mm strip wire (see p.52 -).
2. Using a screwdriver or other such tool, while pressing down on the input terminal button <B> on the top of the device, insert the wire into the hole <A>.
3. When removing the wire, push down on <B> and gently pull the wire out of the hole <A>.

* Thermocouples have polarity; make sure to connect in the right way to get a proper reading.
If the polarity is incorrect, changes in temperature will be reversed (when the real temperature increases, the measured temperature will decrease).



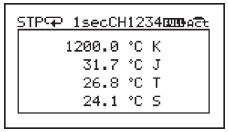
Enlarged View of Input Terminal



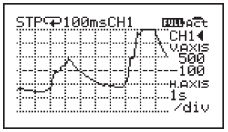
[Top Surface]

* MCR-4TC supports the following thermocouple types: K, J, T, S, and R.
* Temperature can only be measured within the heat-durability range of the sensor being used.

2. Press <DISPLAY> to switch to the graph display, and view the measurements in a trend graph.



Measurements



Trend Graph

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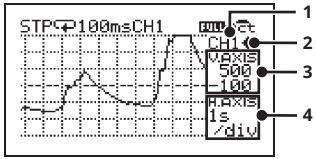
About the Measurements Display

The font size used to display the measurements automatically changes depending on the number of channels.

* You can change the number of channels by going to the Main Menu and selecting [Record Settings] > [Rec.Channel].

About the Trend Graph Display

A trend graph is displayed for each channel of data.



1. Channel for Display

The channel for display can be changed.
Select the measurement channel to view the graph.

2. Scrolling Method

◀: Scrolls graph and divisions together.

■: Scrolls graph only.

* The scrolling method can be switched with <ENTER> when none of 1 to 4 are highlighted or flashing on the LCD.

3. Vertical Axis Scale (max/min)

Specify the range of the vertical axis to be displayed in the graph. The max and min values can be set in units of 10°C in a range of -300°C to 1800°C.

EX) "V.AXIS -100, 500" shows that the displayed range of the vertical axis is from -100 to 500°C.

4. Horizontal Time Scale (time/div)

Specify the value for each horizontal division in sec or min.

EX) "H.Axis 1s/div" shows that each horizontal division represents 1 sec.

* 4. The possible selections for the time scale will change depending on the

measurement interval.

Operating the Trend Graph

Use ▲ and ▼ to highlight the desired item, and tap <ENTER>. While the selected item is blinking, use ▲ and ▼ again to change the value, and tap <ENTER>.

* If no operations are performed or a change is not confirmed with <ENTER> while the selected item is blinking, the operation will be canceled and the selected item will return to the original value.

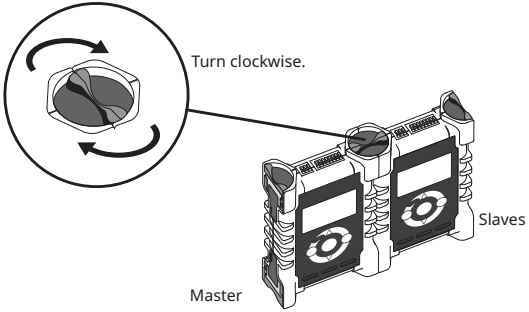
Increasing Recording Channels

Up to four units can be coupled together to allow for a maximum of 16 channels.

When the bodies of multiple units are connected, the MCR-4TC at the far left side will be automatically designated as the Master and all other connected MCR-4TC units will be designated as Slaves.

By starting recording on the Master unit, all connected Slave units will start recording at the same time.

Coupling Image



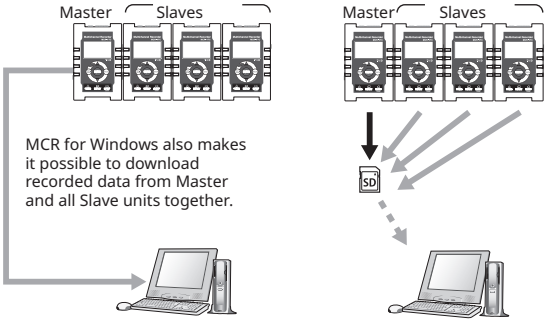
Coupling of MCR-4TC and MCR-4V is possible.
Refer to the MCR-4V User's Manual for its operating instructions.

IMPORTANT

When using MCR-4V as the Master and MCR-4TC as the Slave, Group Recording cannot be started if the measurement interval of the Master is less than 100ms.

Storage Location for Group Recording

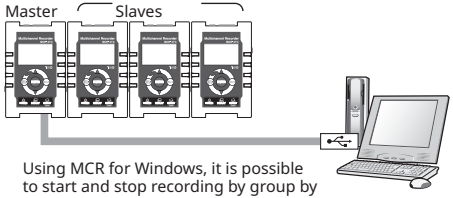
When performing a group recording for multiple units, recorded data will be stored in each unit's memory. To analyze recorded data on a PC, either download data using MCR for Windows, or export data to the SD memory card to transfer to a PC.



* All recorded data files downloaded using MCR for Windows will be stored in the same folder by default. See p.45 for the storage location of recorded data and file name.

Group Operations via Master

Group operations such as the starting and stopping recording for the connected units can only be performed via the Master. Upon the start of a group recording, the main recording settings will be temporarily copied to all connected Slaves. Upon the stopping of recording all copied settings will be returned to their original state.



Using MCR for Windows, it is possible to start and stop recording by group by connecting the Master to a PC via USB.

Settings Controlled by the Master:
Settings for Recording Mode, Recording Method, Recording Interval, and Recording Channels

Settings not Controlled by the Master:
Channel Name and Thermocouple Type

IMPORTANT

- Operations related to the SD memory card (such as Quick Format and Memory Card Test) cannot be performed by group via the Master.
- To change the Thermocouple Type, either change directly on the target connected Slave unit, or use MCR for Windows and connect each Slave unit to the PC with a USB cable.
- The Channel Name can only be set or changed via MCR for Windows.

Starting Recording by Group

1. Make recording settings for each device separately; no matter if it is a Master or a Slave.

* See p.25-27 for a list of the possible setting items.
* See p.23 for the settings that are/are not controlled by the Master.

2. From the main menu of the Master, select [Record Settings] - [Start Recording].
3. For the [Method], select [IMMED(grp) or [PGM(grp)].
4. Select [OK] and tap <ENTER>.

IMPORTANT

All connected Slaves need to have the power switched to ON.

Stopping Recording by Group

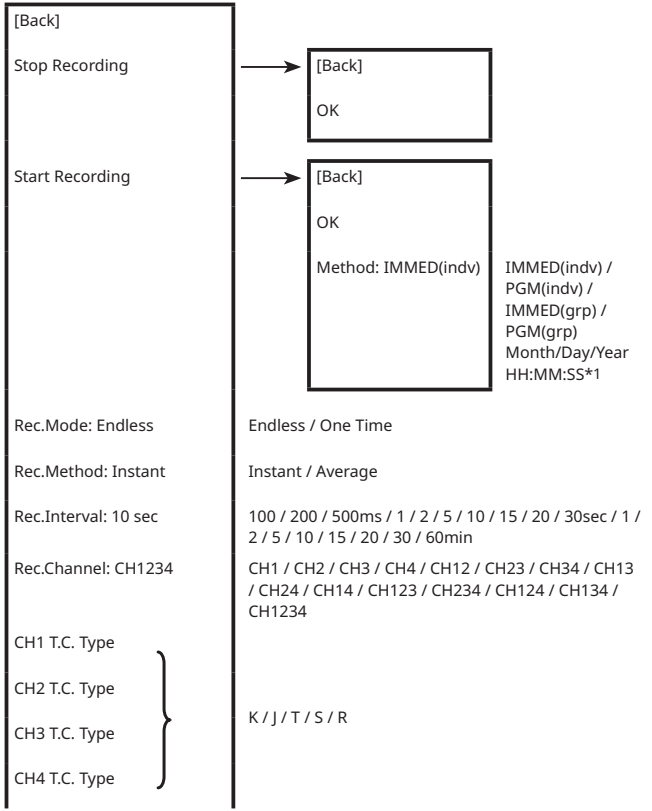
From the main menu of the Master, select [Record Settings] - [Stop Recording].

IMPORTANT

- During Group Recording, if the bodies of the devices are disconnected from one another, recording will continue on the Master but will stop on the Slave units.
- Even when devices are coupled, power will not be supplied from the Master to any connected Slave units.
- When the Master stops recording, all Slaves will stop recording.
- During recording in one-time mode, if the Slave's memory capacity becomes full, recording will stop on that Slave unit.

About Menus

[Recording Settings] Menu



Save/Restore Sett. → [Back]
Save Settings1
Save Settings2
Save Settings3
Save Settings4
Restore Settings1
Restore Settings2
Restore Settings3
Restore Settings4

*1: Will only appear when the recording start method is set to PGM (programmed start).

[Data List] Menu

Displayed Items when Recording Stopped:

* List number, date, and time shown below are examples.

[Back]

Display Graph → [Back]
No4 Jul 30 '13 16:19:45
No3 Jul 29 '13 15:42:51
⋮

Export Selctd Data → [Back]
No4 Jul 30 '13 16:19:45
No3 Jul 29 '13 15:42:51
⋮

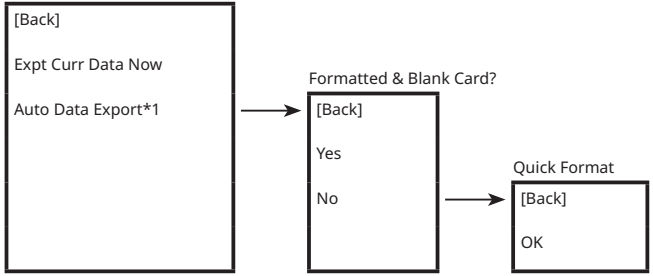
Export All Data → [Back]
OK

Delete Selctd Data → [Back]
No4 Jul 30 '13 16:19:45
No3 Jul 29 '13 15:42:51
⋮

Delete All Data → [Back]
On This Device Only
On All Devices*1

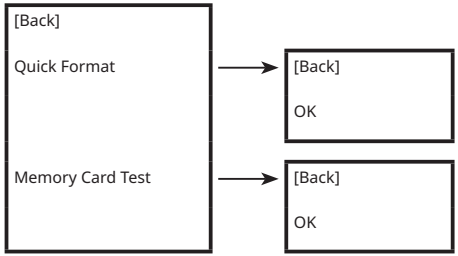
*1: When selecting [Delete All Data] on the Slave unit, the [On All Devices] option will not appear.

Displayed Items during Endless Recording:

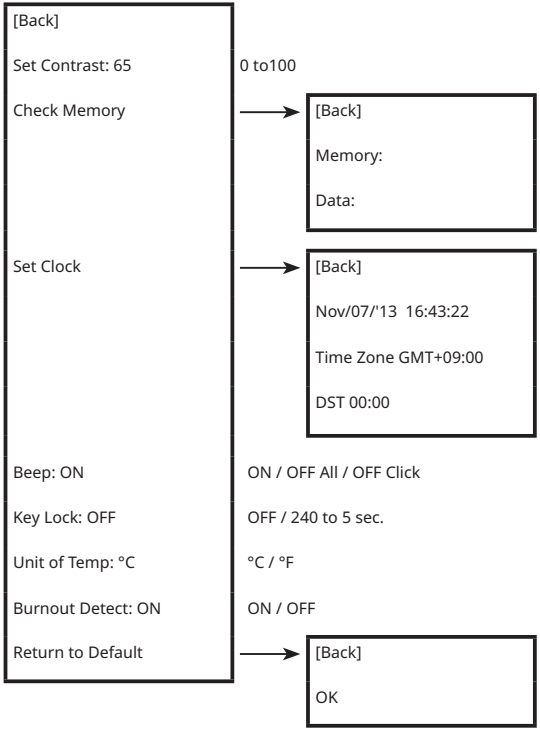


*1: When recording in one-time mode, [Auto Data Export] will not be displayed.

[Memory Card] Menu



[Operation Settings] Menu



Explanation of Items in Each Menu

[Record Settings] Menu Items

[Stop Recording]

Click [OK] to stop recording.

[Start Recording]

Click [OK] to start recording.

[Method: IMMED(indv) / PGM(indv) / IMMED(grp) / PGM(grp)]

IMMED(indv): Starts recording immediately.

PGM(indv): Starts recording on the specified date and time.

IMMED(grp): Starts Group Recording immediately.

PGM(grp): Starts Group Recording on the specified date and time.

For details about Group Recording, see p.21.

[Recording Mode: Endless / One Time]

Endless: When the internal memory capacity becomes full, the most recent data will be overwritten and recording will continue.

Onetime: Recording will be stopped at the moment the internal memory capacity becomes full.

* See p.14 for an outline of info about recording and memory.

[Rec.Method: Instant / Average]

Select the recording method to be used.

Instant (Value): Records the instantaneous value at the set recording interval.

Average (Value): Records the value as the average of the measurements taken during the set recording interval.

See below for the sampling intervals when recording average values.

Recording Interval	100 to 200ms	500ms to 1sec	2sec to 5min	10 to 60min
Sampling Interval	100ms	500ms	1sec	10sec

IMPORTANT

When recording average values, the first recorded value is invalid because an average cannot be calculated.

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[Rec. Interval: user-specified time]

Select from 18 choices: 100, 200, 500 msec. / 1, 2, 5, 10, 15, 20, 30 sec. / 1, 2, 5, 10, 15, 20, 30, 60 min. (default setting is 10 sec)

IMPORTANT

- It is not possible to make different recording interval settings for each channel.

[Rec. Channel: user-specified channel(s)]

Select the channel(s) for recording. It is possible to select to record using one channel or a combination of channels from Ch1 - Ch4.

[CH1 T.C.Type - CH4 T.C.Type]

Select a thermocouple type for each channel: Type K, J, T, S, or R.

[Save/Restore Sett.]

By selecting [Save Settings], it is possible to save up to 4 types of recording settings. All setting items in the [Record Settings] menu can be saved and re-used, allowing you to save steps to repeat making the same settings each time.

To use the saved recording settings (No.1 to 4), open them by selecting [Restore Settings (No.1 to 4)]. [Restore Settings] screen will show a part of the record settings as below.

IMPORTANT

- Only settings that have been saved from [Save Settings No.1 to 4] are available for restoring.
- While a recording is in progress, recording settings can only be saved, but not restored.
- **ALL** saved settings will be deleted by executing [Return to Default] from the [Operation Settings] menu. It is not possible to delete each saved setting individually.

[Data List] Menu Items (when recording stopped)

[Display Graph]

From the displayed list, select data you wish to view in a graph and tap <ENTER>. See p.33 for details on how to read and control the view of recorded data graphs.

[Export Selctd Data]

From the displayed list, select data to export to the SD memory card and tap <ENTER>.

IMPORTANT

Multiple data files cannot be selected for exporting.

[Export All Data]

Select [OK] to export all data to the SD memory card.

[Delete Selctd Data]

⚠ While "Processing" is displayed on the LCD, do not perform any other operations. This process may take a long time to complete.

Select the data you wish to delete from the displayed list, and tap <ENTER>.

* If no operations are performed for a while on the data list screen, you'll return to the previous screen.
* Deleting only a few (1-3) data readings from a list which contains a small number of readings may have no effect on memory usage. (see p.41 for how to check memory capacity)

[Delete All Data]

[On This Device Only]:

Select [OK] to delete all recorded data on the device currently in use.

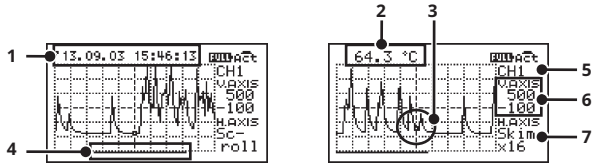
[On All Devices]:

Select [OK] to delete all recorded data on the Master and all connected Slave units all together.

* If you try to perform this operation on a Slave unit, the [Delete All Data] menu will only show the [On This Device Only] option.

How to Read Graphs of Recorded Data

The graph can be scrolled on the display by using ▲▼ or control wheel operation to move to the left or right.



1. While scrolling, the time of recorded data appears on the top of the screen.
2. The time of recorded data will switch to the measurement, a few seconds after you stop scrolling.
3. The measurement shown in 2 is the value of the point located at the center of the graph.
4. The bar on the bottom of the graph shows the portion of the data in the view window.

Tapping <ENTER> allows you to change 5, 6 and 7.

5. Recording Channel

   Select the desired channel to view a graph. If the displayed channel has not been used for recording, you will see the "No Record" message.

6. Vertical Axis Scale (max/min)

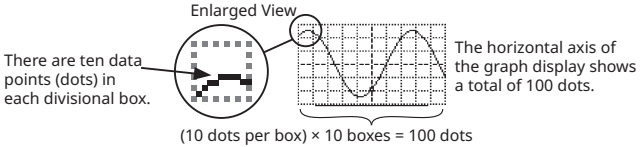
   Specify the range of the vertical axis to be displayed in the graph. The max and min values can be set in steps of 10 degrees (C/F) in a range of -300°C to 1800°C.

   EX) "V.AXIS 0, 100" shows that the displayed range of the vertical axis is from 0 to 100°C.

7. Skimming Level (Horizontal Axis Scale)

Set skimming level for X-axis divisional boxes.

Skim×1 :	The space between dots (data points on graph) is same as the recording interval value
Skim×n :	The space between dots (data points on graph) is "n" times the recording interval value



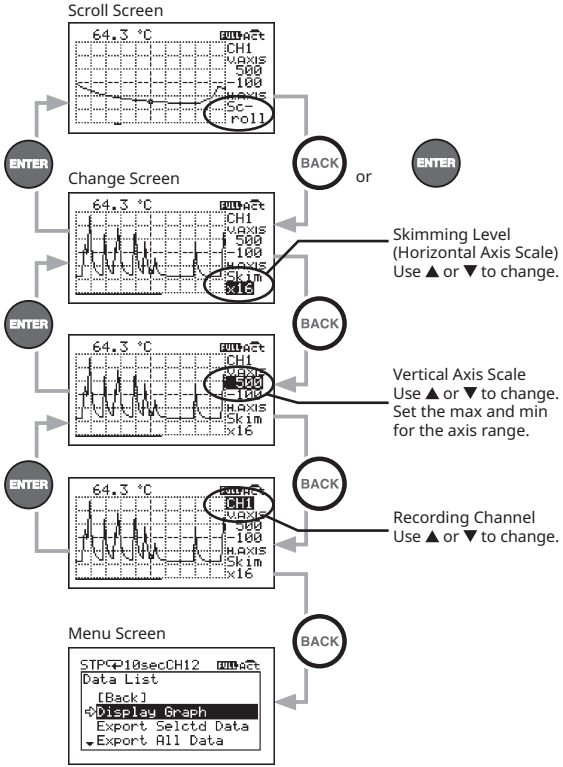
EX1) When recording interval is 100 ms and skimming level is "×1":

Each horizontal divisional box represents 1 sec (100 ms × 1 × 10 dots) with the total screen width showing 10 sec (1 sec × 10 boxes) of recorded data.

EX2) When recording interval is 100 ms and skimming level is "×2":

Each horizontal divisional box represents 2 sec (100 ms × 2 × 10 dots) with the total screen width showing 20 sec (2 sec × 10 boxes) of recorded data.

Use <ENTER> and <BACK> to move to the target item, then change the value with ▲ and ▼.



* When changing settings as above, if no operations are performed or a change is not confirmed with <ENTER>, the change will automatically be applied and the graph will return to the "Scroll" mode.

[Data List] Menu Items (during endless recording)

[Expt Curr Data Now]

Use this to immediately export the data currently being recorded to the SD memory card.

IMPORTANT

Memory cards are not included. Please purchase separately.

[Auto Data Export]

To prevent data loss in Endless mode, this menu will automatically export the data to be overwritten to the SD memory card.

* When the internal memory capacity becomes full in Endless mode, the most recent data will be overwritten and recording will continue.

⚠ Make sure to use a formatted blank SD card, or carry out a “Quick Format”.

* During the [Auto Data Export] process, other operations cannot be performed except for switching the LCD display between [Menu] - [Measurements] - [Trend Graph] by pressing DISPLAY.

Canceling [Auto Data Export]

If you wish to cancel the auto data export process, select [Back] and tap <ENTER>.

The displayed message will be cleared when the process is terminated.

Restrictions on [Auto Data Export]

- USB communication cannot be used until the export process has been completed.
- REC/STOP button is deactivated during the process.
- The export will be terminated in the following cases:
  - When the SD card is full
  - When using a 2GB or smaller SD card formatted as FAT16 and the number of files reaches 128
  - When the SD card is removed
  - When an SD card write error occurs

[Memory Card] Menu Items

[Quick Format]

Select [OK] to format your SD memory card for use in the MCR-4TC.

IMPORTANT

- This process will erase all recorded data from the SD memory card. It is recommended to make backups of recorded data to a PC before formatting the memory card.
- It is not possible to erase individual data readings from the SD memory card.
- Do not turn off the power while the device and SD memory card are in communication. If the device is running on batteries, make sure the batteries have power and are installed correctly. If power is supplied by a PC over the USB bus, avoid power supply disruption due to cable disconnection or power-saving settings on the PC.

[Memory Card Test]

Select [OK] to check if your SD memory card can be used with the MCR-4TC. Not all commercially available SD memory cards can be used. It is recommended to do this test before using.

IMPORTANT

If the memory card you wish to use passes the test but has problems when using, carry out "quick format".

[Operation Settings] Menu Items

[Set Contrast]

Adjust the LCD contrast with ▲ and ▼. Tap <ENTER> to confirm the contrast.

[Check Memory]

You can check the memory usage (% of capacity) and the number of recorded data.

[Set Clock]

1. Tapping ▼ will change the selection item of the display in the order of month, day, year, hour, minute, and second. By tapping <ENTER>, the value for that item will flash.
2. While flashing, use ▲▼ to select the desired value and tap <ENTER> to confirm.
3. Move to the next or previous setting item with ▼ or ▲.

* By tapping <BACK> while the selected item is flashing, the operation will be canceled and flashing will stop.

[Time Zone] and [DST]

Set the time zone according to the region in which the MCR-4TC will be used. Daylight savings time (DST) settings must be set manually.

IMPORTANT

- It is not possible to set the clock while recording is in progress.
- Please make sure that the date and time settings in the MCR-4TC are correct, if they are not, the recording start time and recording time of downloaded data will be incorrect.
- Clock settings (including time zone and DST) for the MCR-4TC can also be made from your computer by using the software MCR for Windows. When making settings via the software, it is not necessary to carry out operations from the MCR-4TC. For details, see the Help menu in the software.

[Beep]

This allows you to turn off the operation confirmation beeping sound.

* The "OFF Click" option will turn off the confirmation sound for touch panel operation only.

[Key Lock]

This function automatically disables the use of the touch panel if no operations occur during a set period of time. It helps prevent handling mistakes.

Use ▲▼ to specify the amount of time before the lock sets (in 1-sec units).

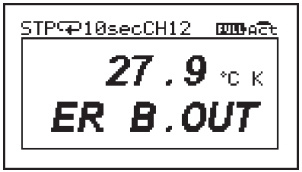
* If you wish to turn ON the key lock immediately, press and hold IN/OUT LOCK on the touch panel. The lock can be released by pressing and holding again.

[Unit of Temperature]

Select °C or °F.

[Burnout Detect.]

When this function is ON, it will detect thermocouple burnout and the device will display the "ER B.OUT" message on the LCD.



[Return to Default]

By clicking [OK], the device will be initialized by returning it to the factory default settings.

⚠ This will delete all data stored in the device and initialize the settings. Please be careful when initializing a device as it is not possible, after initialization, to retrieve previous settings info or recover deleted or corrupted data.

⚠ Do not turn off the power of the MCR-4TC during initialization. Termination of the initialization process may cause damage or malfunction to the device.

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Using a PC with MCR-4TC

By using our Windows software, it is possible to make Device Settings and Recording Settings from a computer, as well as download recorded data from the MCR-4TC to your computer for graph view and data analysis.

Installing the Software

Download MCR for Windows and T&D Graph from the T&D Website and install to your PC.

https://tandd.com/software/#mcr

After installation, MCR for Windows and T&D Graph will appear in the Windows Start Screen or Start Menu.

- If you have no internet access or prefer to install using a software DVD, "T&D Software SO-TD1" is also available as an option.
  Please contact your distributor for details. (https://tandd.com/purchasing/)
- For details about operations, please see the "Help" menu in the software.

Connecting the Device to a PC

1. Open MCR for Windows from the Start Screen or Start Menu.
2. Connect the device with the supplied USB cable to your computer. The USB driver installation will start automatically.

IMPORTANT

- Make sure to install the software MCR for Windows before connecting the MCR-4TC to the computer.
- The USB device driver must be installed before trying to carry out USB communication. After installing the USB device driver, your computer will be able to detect and recognize any MCR-4TC unit that is connected with a USB communication cable.
- When connecting a MCR-4TC to a PC, connect only one unit at a time. If you connect multiple units at the same time, they may not be recognized properly.

When the USB driver installation completes, on the upper right corner of the software screen, you will see an icon showing the PC and MCR-4TC connected via USB.

IMPORTANT

If you don't see this icon, the USB driver may not have been installed correctly. Please see [Help for Unit Recognition Failure] in the Help menu, and check the USB driver.

Making Settings via PC

The following items are not included on the device menu, and can only be set or changed from MCR for Windows by connecting the device to a computer via USB.

Channel Name

Create and assign names to each of the channels to be used for recording. Channel Names are used for display in T&D Graph.

1. In MCR for Windows, select the [Recording Start Settings] menu.
2. Place a check next to the desired channel(s) and enter each channel name.
3. Click [Send Settings].

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Downloading Recorded Data to a PC

Data stored in the internal memory of MCR-4TC can be downloaded to a computer in either of the following two ways:

- Use an SD memory card to export recorded data and transfer to a PC.*
- Use MCR for Windows to download by connecting the device to a PC.

* For how to export recorded data to an SD memory card, see p.32.

IMPORTANT

When recording is in progress, there are restrictions on functions related to the SD memory card.

Download Recorded Data using MCR for Windows

By connecting the device to a PC with a USB communication cable, it is possible to download recorded data to a PC.

1. Open MCR for Windows.
2. Connect the device to your computer.
3. Click [Get List] in the [Downloading Recorded Data] window.
4. Check the desired data in the list.
5. Click [Download].

Recorded Data File

One recorded data file (.r4T) is created for each recording session.

Storage Location of Recorded Data and File Name

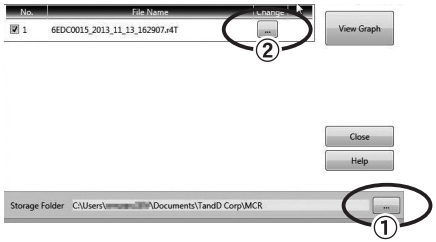
The default setting is as follows.

Storage Folder:

Documents\TandD Corp\MCR

File Name:

Serial number_rec.month_rec.day_rec.year_rec.time (hhmmss).r4T



To change the default storage folder, click ① and specify the desired folder. Button ② allows you to specify the desired file name as well as its location.

Download Recorded Data from all Connected MCR-4TC Units

1. Connect the Master unit to your computer via USB.
2. Get a data list for the Master. (see p.44)
3. Click [Search for Slave] to get data lists for the connected Slave units.
4. Place a check next to the target data.

* It is possible to select data from both the Master and Slave unit(s) for simultaneous download.

5. Click [Download].

* If it takes too long to download data recorded from Slave units, it is also possible to directly connect a Slave to the PC via USB and download individually. (You can switch the USB cable from the Master to connect a Slave.)

IMPORTANT

Do not disconnect the USB cable during communication between a device and the PC.

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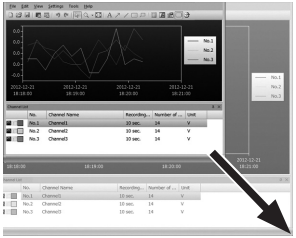
Analyzing Recorded Data

Open Recorded Data

In the storage folder for the downloaded recorded data on your PC (p.48), double click on the desired recorded data file. T&D Graph will be opened and a graph displayed.

Print Graphs

1. Open recorded data from the T&D Graph.
2. Make any desired adjustments to the window size and aspect ratio to be reflected in the printed graph.



3. In the [File] menu, select [Print Graph] to view the preview image of the printed page. If necessary, go back to step **2** and change the aspect ratio again.
4. To start printing, select [Print].

T&D Graph also enables you to:

- Insert memos, comments, and shapes on the graph
- Merge and filter recorded data
- Copy graphs
- Display data as a list
- Export the graph as text data (in CSV format)

* Refer to Help in T&D Graph for details about operations and procedures.

Other

Troubleshooting

Q1. The computer does not seem to recognize the MCR-4TC, why not?

A1. Please check the following:

Check the MCR-4TC

Check the USB connection between the computer and the MCR-4TC.

Check the Computer

- Make sure that the software has been installed properly and is working.
- The USB driver installation may not have been installed correctly. Please see [Help for Unit Recognition Failure] in the Help menu, and check the USB driver.
- Connect a different USB device (mouse, digital camera, etc...) other than the MCR-4TC to your computer and see if it operates properly.
- If your computer has more than one USB port, try connecting the USB cable to a different port.
- If you have access to another computer, try seeing if communication works with the other computer.

If after checking and trying the above there is no improvement please contact the distributor where the product was purchased.

Q2. The first reading of recorded data is invalid data, why?

A2. One of two scenarios is possible:

- When recording average values, the first recorded value is invalid because an average cannot be calculated.
- In Group Recording with MCR-4V as the Master, when the Preheat function has been set to ON (recording method: instantaneous values only) and the preheat time is set longer than the waiting time before recording starts, the first data reading will be invalid because preheating has not been completed.

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Q3. Is it possible to change the batteries while the unit is in operation?

A3. If the unit is connected to an AC adaptor or some other external power source, it is possible to change the batteries. If only batteries are being used as the power source, it is necessary to stop recording before changing the batteries.

Q4. Is it possible to modify recorded data downloaded to the PC?

A4. In order to maintain the integrity and trustworthiness of the recorded data, the software has been designed to not allow modifications to be carried out on actual recorded data. Recorded data opened in T&D Graph can be saved in CSV format and edited using spreadsheet software, but edited data cannot be returned to our graph format.

Q5. I get a “Write Error” when I try to export recorded data to an SD memory card, what should I do?

A5. Please check the following:

- Make sure the write protection switch on the SD memory card is unlocked.
- Check if your SD memory card is supported by the MCR-4TC. (See p.15)
- Perform a “Memory Card Test”. (See p.38)
- Perform a “Quick Format” for your SD card. (See p.38)

If after checking and trying the above you still get an error message, please contact the distributor where the product was purchased.

Q6. **The software MCR for Windows does not start, why not?**

A6. Please check the following:

- The software may not have been installed correctly. Try reinstalling MCR for Windows.
- Check to see if the software was installed with Administrator rights.

If after checking and trying the above there is no improvement please contact the distributor where the product was purchased.

Specifications

Measurement Channels	Temperature 4ch
Input Method	Scanning Method, Differential Input, Each Channel Isolated
Compatible Sensors	Thermocouple: Type K, J, T, S, R
Measurement Units	°C, °F
Measurement Range	Type K: -270 to 1370 °C Type S: -50 to 1760 °C Type J : -210 to 1200 °C Type R: -50 to 1760 °C Type T: -270 to 400 °C
Input Impedance	Approx. 1 MΩ
Accuracy (*1)	Thermocouple Measurement (Sensor inaccuracies not included) Type K, J, T : ±(0.5 + 0.003 x t) °C at -100 °C or above Type S, R : ±(1.5 + 0.003 x t) °C at 100 °C or above t = absolute value of measurement in °C Cold Junction Compensation ±0.5°C at 10 to 40 °C ±0.8°C other temperatures within the operating environment of the logger
Measurement Resolution	0.1 °C
Recording Method	Instantaneous or Average
Recording Interval	100, 200, 500 ms., 1, 2, 5, 10, 15, 20, 30 sec. 1, 2, 5, 10, 15, 20, 30, 60 min.
Logging Capacity (*2)	When recording 1 channel: up to 960,000 readings/ch When recording 2 channels: up to 480,000 readings/ch When recording 3 channels: up to 320,000 readings/ch When recording 4 channels: up to 240,000 readings/ch
Recording Mode	Endless (Overwrite oldest data in the current recording session when capacity is full) or One Time (Stop recording when capacity is full)
Recording Start Method	Immediate Start or Programmed Start (by individual logger or by group)
Group Recording	Up to 4 units (16 channels) can be recorded simultaneously. (Coupling of MCR-4TC and MCR-4V is possible. (*3))
Communication Interfaces	USB 2.0 (Mini-B connector)
Communication Time	Download Times for Full Data via USB - From the master or a single unit: Approx. 1 minute 30 seconds - From a slave unit: Approx. 4 minutes 30 seconds

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External Memory	SD Memory Card, SDHC Memory Card (For Manual or Automatic Data Export)
Power	AA Alkaline Battery LR6 x 2, AA Ni-MH Battery x 2, AC Adaptor AD-05A2 or AD-05C2, USB Bus Power 5V 250mA
Battery Life (*4)	For 4-Channel Measurement (AA Alkaline Battery)

Rec.Method / Rec. Interval	Instanteneous Value	Average Value
100ms	Approx. 5 days	Approx. 5 days
500ms	Approx. 7 days	Approx. 7 days
1sec	Approx. 21 days	Approx. 7 days
5sec or longer	Approx. 60 days	Approx. 21 days

Input Terminal	Screwless Terminal Block (Push-in Type) Compatible Wires: AWG 28 – 22 Single wire: Ø0.32 – Ø0.64 mm, Twisted wire: 0.08 – 0.32 mm², Ø0.12 mm or more in diameter Recommended Wire Size: AWG 22 Stripping Length: 9 – 10 mm
Isolation	CH1, CH2, CH3, CH4, and USB are isolated. (Battery terminals are not isolated from the CH1-CH4 input terminals.) CH1-CH4 Maximum Applied Voltage: ±50 V Electrical Isolation Resistance: 50 MΩ or more (DC±250 V)
Dimensions	H 120 mm x W 75 mm x D 32 mm
Weight	Approx. 140 g
Operating Environment	Temperature: 0 to 50°C Humidity: 90%RH or less (no condensation)
Software (*5)	PC Software (Windows) MCR for Windows, T&D Graph

*1: MCR-4TC has superior noise filter, but the measurement may sometimes fluctuate due to strong noise. Especially when the recording interval is set to 200 ms or less, the filtering becomes weaker and hence the fluctuation may become greater.

*2: If the logging capacity is not filled at the end of one recording session, the logger can record up to 30 times.

*3: Group Recording may not be started depending on the recording or measurement interval specifications of the connected Master unit.

*4: Battery life in the table above is for two AA Alkaline type batteries, and varies depending upon multiple factors including ambient temperature, recording interval, number of measurement channels, and frequency of data export to a memory card. All estimates are based on operations carried out with a new battery and are in no way a guarantee of actual battery life.

*5: Free software download and information on OS compatibility is available on the Software page of our website at https://tandd.com/software/.

The specifications listed above are subject to change without notice.

Product Support

For support, please contact the distributor from which you purchased the product.

A list of distributors can be found at:

https://tandd.com/purchasing/

Product Information

Product information can be found at:

https://tandd.com/product/

Multichannel Voltage Recorder MCR-4TC

User's Manual

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